

Claims:

1. A bamboo or wood handle with a round cross section, wherein it is formed by bonding a centric chip with four circumjacent chips, the centric chip having a quadrate cross section and the circumjacent chips each having a curved cross section.
2. The bamboo or wood handle in claim 1, wherein the cross section of each circumjacent chip is comprised of a curved border, a short straight border and a long straight border, wherein the short straight border with a length shorter than the long straight border is perpendicular to the long straight border, wherein each long straight border is bonded with the centric chip and each short straight border is bonded with the long straight border of the neighboring circumjacent chip at a portion where the long straight border extends from the centric chip.
3. The bamboo or wood handle in claim 1 or 2, wherein the centric chip is formed by bonding two same small chips each having a quadrate cross section.